



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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RBW5605G00132-3G-5

Job Sheet 200346



③ JN

Part No: RBW5605G00132-3G-5

Job Qty: 1 pcs

Part Name: Placard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/10/19

Job Tracking No:

Due Date: 10/30/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW5605G00132-3G Rev C IPP Rev A 18.03.23 New issue DP Verify DD/IPP Rev. B 19.06.03 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	10/30/19		0.00	0.41	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
120	QC 5	1 pcs	10/30/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	1 pcs	10/30/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		



Container No: S214148



Part: RBW5605G00132-3G-5

Job No: 200346

Serial No/Batch: S214148

Revision: C

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 09/17/19

DAS
40
SEP 17 2019 9:39

Plex 9/10/19 11:52 AM Dart.lajeunesse.marie

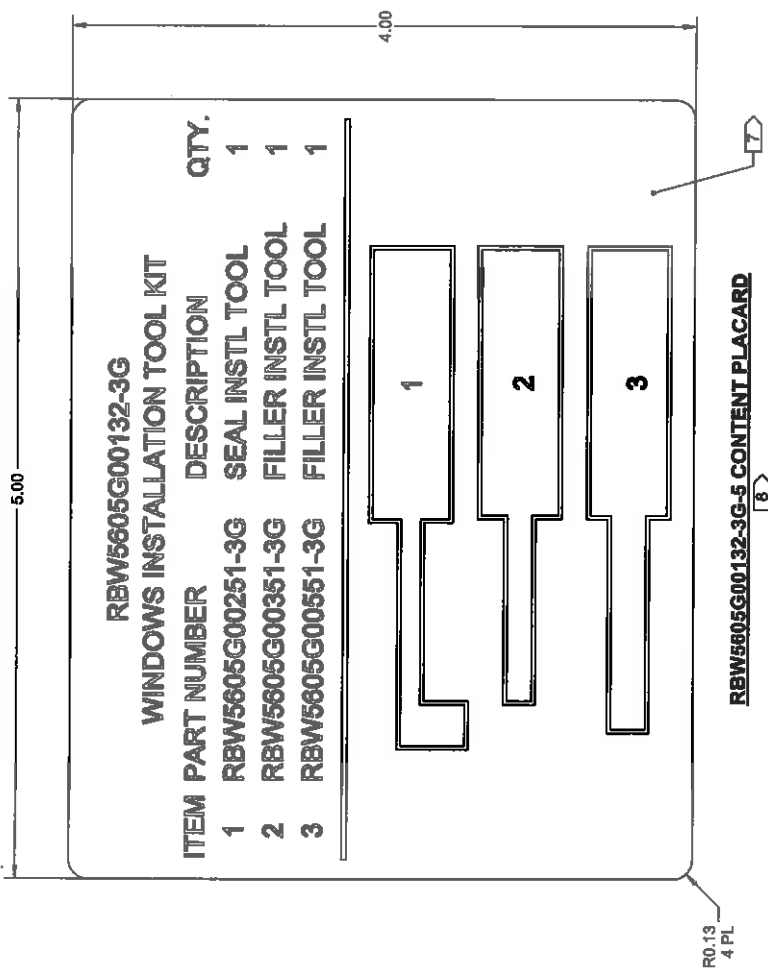
	Packaging 3 - 4 - B4B		
	Packaging 3 - 5 - B4B		
	Packaging 3 - 6 - B4B		
	Packaging 3 - 7 - B4B		
	Packaging 3 - 8 - B4B		
	Packaging 3 - 9 - B4B		
	Packaging 3 - 10 - B4B		
	Packaging 3 - 11 - B4B		
	Packaging 3 - 12 - B4B		
	Packaging 3 - 13 - B4B		
	Packaging 3 - 14 - B4B		
	Packaging 3 - 15 - B4B		
	Packaging 3 - 16 - B4B		
	Packaging 3 - 17 - B4B		
	Packaging 3 - 18 - B4B		
	Packaging 3 - 19 - B4B		
	Packaging 3 - 20 - B4B		
	Packaging 3 - 21 - B4B		
	Packaging 3 - 22 - B4B		
	Packaging 3 - 23 - B4B		
	Packaging 3 - 24 - B4B		
	Packaging 3 - 25 - B4B		
	Packaging 3 - 26 - B4B		
	Packaging 3 - 27 - B4B		
	Packaging 3 - 28 - B4B		
	Packaging 3 - 29 - B4B		
	Packaging 3 - 30 - B4B		
	Packaging 3 - 31 - B4B		
	Packaging 3 - 32 - B4B		
	Packaging 3 - 33 - B4B		
	Packaging 3 - 34 - B4B		
	Packaging 3 - 35 - B4B		
	Packaging 3 - 36 - B4B		
	140 QC 21 - SA	1 pcs	10/30/19 0.00 0.00
			QC 21 - SA - 21
			QC 21 - SA - 70
		QC 21 - SA - 53	
Part Op 110 - (Small Fab) 1-Engrave placard using Laser engraver as per DWG. Sheet 2. Descriptions: 120 - QC5- Inspect part completeness to step on W/O 130 - Identify as per dwg & Stock Location: _____ 140 - QC21- Final Inspection - Work Order Release			
Job BOM			
Part / Item	Component Name	Quantity	
LM922402	Plastic, Black & White 1/16"	.1380 sf (.138 ea)	
		Operation	
		110-Small Fab - 1	
		Container	
		5151069	
Job Allocations			
Operation	Component Part	Required	
110-Small Fab - 1	LM922402	0	
		Inventory	
		55	
		Allocated	
		0	
Part Specifications			
Specifications could not be found.			

GA094

Param

DMS SEP 18 2019
21
9-59

8 7 6 5 4 3 2 1



RBW5605G00132-3G
WINDOWS INSTALLATION TOOL KIT

ITEM PART NUMBER	DESCRIPTION	QTY.
1 RBW5605G00251-3G	SEAL INSTL TOOL	1
2 RBW5605G00351-3G	FILLER INSTL TOOL	1
3 RBW5605G00551-3G	FILLER INSTL TOOL	1

RBW5605G00132-3G-5 CONTENT PLACARD

NOTES:
1) MATERIAL: JOHNSON PLASTICS #LM922402 OR EQUIV. (BLACK/WHITE MICROSURFACED IMPACT ACRYLIC 1/16" THK.)
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1"
X.XX = +/- 0.01" / +/- 0.5"
X.XXX = +/- 0.005" / +/- 0.1"
X.XXXX = +/- 0.0005" / +/- 0.05"
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
UNITS: INCHES UNLESS OTHERWISE NOTED
5) IDENTIFICATION: N/A
6) BLACK BACKGROUND WITH WHITE LETTERS AND LINES
7) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW5605G00132-3G-5 REV. C.DXF

DESIGN	VM	VM	VM	VM	VM
DRAWN	CHECKED	NOTED	DATE	2019-05-31	
MFG. APPR.	APPROVED				
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA					
TOOL PART # RBW5605G00132-3G					
TITLE WINDOWS INSTALLATION TOOL KIT					
SCALE N/A					
REV. C SHEET 2 OF 8					
N/A					
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200346 MLS
19-09-10

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ ☐ ☐ Scrap ☐ ☐ ☐ Use-as-is ☐ ☐ ☐		DEPARTMENT/PROCESS Skid-tube ☐ ☐ ☐ ☐ ☐ Machining ☐ ☐ ☐ ☐ ☐ Large Fab ☐ ☐ ☐ ☐ ☐ Cross tube ☐ ☐ ☐ ☐ ☐ Small Fab ☐ ☐ ☐ ☐ ☐ Finishing ☐ ☐ ☐ ☐ ☐ Eng. (Non-AW) ☐ ☐ ☐ ☐ ☐ Prod. Eng. Coord. ☐ ☐ ☐ ☐ ☐ Rec/Store/Packaging ☐ ☐ ☐ ☐ ☐ Engineering ☐ ☐ ☐ ☐ ☐ Water Jet ☐ ☐ ☐ ☐ ☐ Supplier ☐ ☐ ☐ ☐ ☐ Quality ☐ ☐ ☐ ☐ ☐		MRB (QS1042)																													
Date : _____		Sequence #: _____		QTY Affected : _____		Disposition																													
Description Work Order Deviation				Completed By																															
_____				Lead hand / Supervisor																															
_____				QC / QA Coordinator																															
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY <table border="1"> <tr> <td>Pressure/Forced</td> <td>Contamination</td> <td>Power Loss/Surge</td> <td>Positioned Wrong</td> </tr> <tr> <td>Bending</td> <td>Misaligned/off center</td> <td>Folio/Program</td> <td>Outside Tolerance</td> </tr> <tr> <td>Crushing</td> <td>BOM/Route</td> <td>Grain Direction</td> <td>Drawing</td> </tr> <tr> <td>Cracks</td> <td>Broken/Damage/Defect</td> <td>Weld</td> <td>Finish</td> </tr> <tr> <td>Crimp/Kink/Ripple/Wave/Twist</td> <td>Incomplete/Unclear Instructions</td> <td>Wrong Stock Pulled</td> <td>Part Lost/Missing</td> </tr> <tr> <td>Marks/Chatter</td> <td>Drill Holes</td> <td>Out of Sequence</td> <td>Misread</td> </tr> <tr> <td>Mislabeled</td> <td>Fit/Function</td> <td>Off-set/Set-up</td> <td></td> </tr> </table> Other/Details: _____						Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong	Bending	Misaligned/off center	Folio/Program	Outside Tolerance	Crushing	BOM/Route	Grain Direction	Drawing	Cracks	Broken/Damage/Defect	Weld	Finish	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing	Marks/Chatter	Drill Holes	Out of Sequence	Misread	Mislabeled	Fit/Function	Off-set/Set-up	
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